

1) Planning Method:

Header

Lines

Client: Big Bazaar Organization: California

Active:

Name: PMA Test

Description:

Header

Lines

Client: Big Bazaar Organization: California

Planning Method: PMA Test

Line No.: 10

Active:

Transaction Type: Material Requirement

Days from Start: Days to End:

Weighting: 1

2) Planner

Planner

Client: Big Bazaar Organization: California

Name: test

Description:

Active:

3) Sales Forecast

Header

Lines

Client: Big Bazaar Organization: California

Description:

Active:

Document Date: 25-02-2009

Business Partner: Internal moves Big bazaar

Header

Lines

Client: Big Bazaar Organization: California

Sales Forecast: Internal moves Big bazaar - 25-02-2009

Active:

Planned Date: 27-02-2009

Product: Wine Canada Quantity: 2

4) Process Plan

Process Plan

Version

Client: Big Bazaar Organization: California

Search Key: test PP

Name: test PP

Description:

Active:

Process Unit: Conversion Rate:

Insert Phases:

Copy Version

Process Plan

Version

Operation

Client: Big Bazaar Organization: California

Process Plan: test PP

Active:

Document No.: 10000043

Starting Date: 04-02-2008

Ending Date: 26-02-2010

Process Plan

Version

Operation

I/O Products | Employee | Machine | Indirect Cost

Client: Big Bazaar Organization: California

Process Plan Version: test PP - 10000043

Search Key: Produce Wine

Name: Produce Wine

Description:

Active:

Activity: Final elaboration

Cost Center Use Time: 0

Preparation Time: 0

Multiplier: 1

Sequence: 10

Empty Cells are Zero:

Global Use:

Outsourced:

Sequence: Produce Wine

	Act	Product	Production Type	Comp	Decre	Reject	Order Q	Order UOM	Quantit	U
1	Y	Wine Albany	Product use (P-)	1	1	1			5	Ur
2	Y	Wine Canada	Product Production (P+)	1	1	1			5	Kg

Process Plan
Version
Operation

I/O Products | Employee | Machine | Indirect Cost

Client: Big Bazaar | Organization: California

Sequence: Produce Wine

Active:

Product: Wine Albany | Production Type: Product use (P-)

Decrease: 1 | Rejected: 1

Quantities

Quantity: 5 | UOM: Unit

Process Plan
Version
Operation

I/O Products | Employee | Machine | Indirect Cost

Client: Big Bazaar | Organization: California

Sequence: Produce Wine

Active:

Product: Wine Canada | Production Type: Product Production (P+)

Component Cost: 1 | Rejected: 1

Decrease: 1

Quantities

Quantity: 5 | UOM: Kg

5) Stocks

Stock Report

FINISHED PRODUCTS - WINE

Article	Quantity	Unit	Attribute	X	Y	Z	Other	Warehouse
W/CA-Wine Canada	1,00	Kg	L09-07	3	3	3	1,00 Kgs	Main Warehouse

Product Configuration

a. Wine Canada

Product

Bill of Materials | Substitute | Purchasing | Costing | Org Specific | Price | UOM | Accounting | Transactions | Translation

Image

Client: Big Bazaar Organization: *

Search Key: W/CA

Name: Wine Canada

Description:

UPC/EAN:

Active:

Business Partner:

Summary Level:

Product Category: FINISHED PRODUCTS - WINE

Tax Category: VAT 7 %

UOM: Kg

Company Agent:

Product Type: Item

Weight: 1

Volume: 0

Shelf Width:

Shelf Height:

Shelf Depth:

Units Per Pallet:

Stocked:

Production:

Process Plan: test PP

Storage Bin:

Bill of Materials:

Purchase:

Sale:

Product

Bill of Materials | Substitute | Purchasing | Costing | **Org Specific** | Price | UOM | Accounting | Transactions | Translation

Client: Big Bazaar Organization: California

Active:

Product: Wine Canada

Storage Bin: B-2-2-2

Planning Method: PMA Test

Planner: test

Capacity: 1

Min. Quantity: 1

Quantity Type:

Standard Quantity:

Minimum Lead Time:

Safety Stock: 3

Abc:

b. Wine Albany

Product

Bill of Materials | Substitute | Purchasing | Costing | Org Specific | Price | UOM | Accounting | Transactions | Translation

Image

Client: Big Bazaar Organization: *

Search Key: W/AL

Name: Wine Albany

Description:

UPC/EAN:

Active:

Business Partner:

Summary Level:

Product Category: FINISHED PRODUCTS - WINE

Tax Category: VAT 7 %

UOM: Unit

Company Agent: **John

Product Type: Item

Weight: 1

Volume:

Shelf Width:

Shelf Height:

Shelf Depth:

Units Per Pallet:

Stocked:

Production:

Process Plan: test PP

Storage Bin: C-3-3-3

Bill of Materials:

Purchase:

Sale:

Discontinued:

Product

Bill of Materials | Substitute | Purchasing | Costing | **Org Specific** | Price | UOM | Accounting | Transactions | Translation

Client: Big Bazaar Organization: California

Active:

Product: Wine Albany

Storage Bin: B-2-2-2

Planning Method: PMA Test

Planner: test

Capacity: 1

Min. Quantity: 1

Quantity Type:

Standard Quantity:

Minimum Lead Time: 1

Safety Stock: 3

Abc:

⇒ When you click the first time on “Process the Manufacturing Plan”:

Material Requirement Planning (MRP) | Transactions | Manufacturing Plan | Header

Client: Big Bazaar Organization: California

Name: Test PMA

Description:

Active:

Document Date: 25-02-2009

Time Horizon: 0

Safety Lead Time: 0

Planner: test

Business Partner:

Product: Wine Canada

Buttons: Process Manufacturing Plan, Generate Work Requirements, Generate Material Requisitions

Manufacturing Plan: TEST PMA - TEST - WINE CANADA

Report Set	Act	Product	Quantity	Total Mov	Required Qu	Planned D	Planned Of	Fixe
1	Y	Wine Canada	1	1	0	25-02-2009		Y
2	Y	Wine Canada	-3	-2	0	25-02-2009		Y

Not clear. I should see 2 (3 as stock minimum, I have only 1 in stock)

⇒ When you click twice on “Process the Manufacturing Plan”:

Header Manufacturing Plan

Lines

Manufacturing Plan: Test PMA - test - Wine Canada

Report Set	Act	Product	Quantity	Total Mov	Required Qu	Planned D	Planned Of	Fixe	Transaction Type
1	Y	Wine Albany	-5	-5		20-02-2009	20-02-2009	N	Suggested Work Require
2	Y	Wine Albany	5	5		20-02-2009	15-02-2009	N	Suggested Material Requi
3	Y	Wine Canada	5	3	5	25-02-2009	20-02-2009	N	Suggested Work Require
4	Y	Wine Canada	1	-2	0	25-02-2009		Y	Stock
5	Y	Wine Canada	-3	-3	0	25-02-2009		Y	Minimum Stock

The results can't be interpreted.